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	Application No.	Applicant(s)
Notice of Allowability	10/049,598	YAMAKI, HIROSHI
	Examiner	Art Unit
	Monica A Fontaine	1732
The MAILING DATE of this communication apperall claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in t) or other appropriate commun IGHTS. This application is su	his application. If not included included included included in due course. THIS
1. This communication is responsive to <u>24 November 2004</u> .		
2. 🔀 The allowed claim(s) is/are 1 and 4.		
3. $igotimes$ The drawings filed on <u>02 February 2002</u> are accepted by the	he Examiner.	
4. Acknowledgment is made of a claim for foreign priority ur a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority do International Bureau (PCT Rule 17.2(a)). * Certified copies not received: Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 5. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No./Mail Date (b) including changes required by the attached Examiner's Paper No./Mail Date ldentifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in to 7. DEPOSIT OF and/or INFORMATION about the depo- attached Examiner's comment regarding REQUIREMENT	e been received. e been received in Application cuments have been received in Application of this communication to file and ENT of this application. Initiated. Note the attached EXAM es reason(s) why the oath or constituted and ENT of the submitted. Initiated and the stack of the submitted and the	No In this national stage application from the in this national stage application from the reply complying with the requirements MINER'S AMENDMENT or NOTICE OF leclaration is deficient. (PTO-948) attached In the Office action of drawings in the front (not the back) of 1.121(d). RIAL must be submitted. Note the
Attachment(s) 1. Notice of References Cited (PTO-892) 2. Notice of Draftperson's Patent Drawing Review (PTO-948) 3. Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	6. ☐ Interview Sun Paper No./M 7. ☐ Examiner's Al	rmal Patent Application (PTO-152) nmary (PTO-413), ail Date mendment/Comment tatement of Reasons for Allowance

This office action is in response to the Amendment filed 24 November 2004.

All previous art rejections have been withdrawn.

Allowable Subject Matter

Claims 1 and 4 are allowed.

The following is an examiner's statement of reasons for allowance: The prior art of record neither teaches nor suggests the claimed method of injection molding of thermoplastic resin, including filling a mold cavity with molten resin that preliminarily contains at least 0.2 weight percent and not more than 10 weight percent of carbon dioxide, while allowing the molten resin to foam at its flow front, and then pressurizing the resin in the mold cavity to at least a pressure at which the resin does not foam.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Monica A Fontaine whose telephone number is 571-272-1198. The examiner can normally be reached on Monday-Friday 7:30am-5:00pm.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Mike Colaianni can be reached on 571-272-1196. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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December 9, 2004

MICHAEL P. COLAIANNI
RI IPERVISORY PATENT EYAMINER